

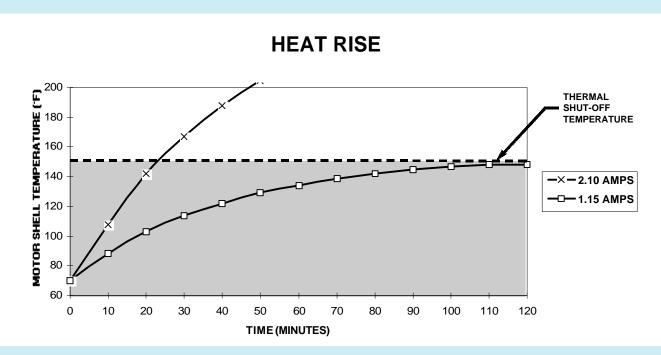


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Series 550 Pump Model: 55XX-XX12-B656

PERFORMANCE DATA								
DISCHARGE	PUMPHEAD							
PRESSURE	55X0		55X1		55X2		55X3	
(PSI)	FLOW (GPM)	CURRENT (AMPS)	FLOW (GPM)	CURRENT (AMPS)	FLOW (GPM)	CURRENT (AMPS)	FLOW (GPM)	CURRENT (AMPS)
70	1.25	1.02	1.86	1.43	2.30	1.79	2.90	2.10
60	1.45	0.98	2.05	1.36	2.50	1.67	3.05	1.95
50	1.75	0.91	2.30	1.26	2.75	1.53	3.33	1.80
40	2.02	0.85	2.52	1.13	3.05	1.34	3.60	1.60
30	2.32	0.76	2.83	0.96	3.40	1.15	4.00	1.42
20	2.64	0.66	3.16	0.82	3.80	0.98	4.50	1.20
10	3.00	0.58	3.58	0.69	4.30	0.80	5.00	0.97
OPEN	3.40	0.48	3.94	0.59	4.70	0.72	5.50	0.89

PERFORMANCE MEASURED WITH FLOODED INLET (0 PSI), 70°F (21°C) AMBIENT AND WATER TEMPERATURE, AND VOLT-AGE CONTROLLED AT 115 VAC. POSITIVE INLET PRESSURE WILL INCREASE THE DISCHARGE PRESSURE BY A SIMILAR AMOUNT, FOR A GIVEN FLOW. MAXIMUM INLET PRESSURE IS 60 PSI.



The shaded area in both the Performance Data and Heat Rise charts, contains pumps with current levels that are capable of running without periodic cool down. Pumps in this category will generally transfer more water over sustained periods than those in the unshaded areas, which are required to shut down while the motor cools. Some applications require maximum flows at high pressures for relatively short periods, however, so an explanation of thermal protection follows:

- 1. The Heat Rise graph plots the highest current that can run without ever leaving the Shaded Area, in this case, 1.15 amps. All pumps with lower operating currents may also run continuously, unless the surrounding air temperature exceeds 70°F (21°C).
- 2. The other curve shown is the highest flow and pressure model offerred, the 55X3. At 70 PSI, this pump will flow 2.90 GPM, drawing 2.10 amps.
- 3. The motor driving all of these pump models has a built in thermal protector that will open, shutting off the pump, when the surface temperature of the motor heats to approximately 145°F. After the initial room temperature heat rise as shown, the model 55X3 reaches the shut off temperature after about 8 minutes of run time, pumping about 23 gallons at 70 PSI.
- 4. Motors of this size and construction require over 40 minutes of cooling time before the thermal protector closes and re-energizes the pump. Lower current levels heat more slowly, allowing longer run times, but the cool down time still exceeds about 40 minutes, at 70°F ambient temperature.
- 5. Your application may call for short bursts of water, consuming far less than the 8 minutes of sustained operation. Start up current exceeds normal running current, however, so cycling should be limited to 6 times per minute.

ALL PERFORMANCE AND HEAT RISE FIGURES ARE APPROXIMATE. ACTUAL VALUES WILL VARY WITH AMBIENT CONDITIONS.